



ORIGINAL SETTINGS

Venturi	36 mm	Idle Jet	.55 mm
Auxiliary Venturi	4.50mm	Pump Jet	.45 mm
Main Jet	145 mm	Needle Valve	2.00 mm
Air Corrector Jet	155 mm	Float Measurement	12 mm
Emulsion Tube	F16	Pump Exhaust Valve	40 mm



KEY NO.	QTY	DESCRIPTION	PART NUMBER	KEY NO.	QTY	DESCRIPTION	PART NUMBER
1	1	Filter Cover	61002.010	46	2	Idle Mixture Screw Cup Washer	58000.006
2	1	Filter Cover Gasket	41530.024	47	3	Spring	47600.007
3	1	Filter Element	37022.002	48	2	Vacuum Take-Off Cover	64590.008
4	1	Jet Inspection Cover	32376.003	49	2	Pump Jet Gasket	41535.021
5	9	Screw	64700.001	50	1	Spring	47605.012
6	1	Jet Inspection Cover Gasket	41550.002	51	1	Spring Anchor Plate	52210.006
7	1	Top Cover Gasket	41715.011	52	1	Throttle Stop Screw	64625.012
8	1	Needle Valve	79503.200	53	1	Pump Plunger	58602.003
9	1	Float	41030.034	54	2	Starter Valve	64330.003
10	2	Emulsion Tube Holder	52580.001	55	2	Starter Valve Spring	47600.105
11	2	Air Corrector Jet	77401.155	56	2	Idle Mixture Screw	64750.003
12	2	Idle Jet Holder	52585.006	57	2	Pump Jet	76801.045
13	2	Emulsion Tube	61450.181	58	2	Pump Jet 'O' Ring	41565.009
14	1	Stud	64955.007	59	2	Pump Jet Cover	61015.008
15	2	Main Jet	73401.145	60	1	Pump Rod Spring	47600.064
16	2	Idle Jet	74821.055	61	1	Pump Rod	10410.015
17	2	Auxiliary Venturi	69602.450	62	2	Starter Jet	75507.085
18	2	Air Horn	52840.001	63	2	Pump Demand Valve Ball	58300.003
19	4	Air Horn Fixing Nut	34705.004	64	2	Pump Valve Weight	52730.001
20	4	Spring Washer	55525.010	65	2	Pump Demand Valve Cover	58070.008
21	4	Air Horn Tab	52150.012	66	1	Needle Valve Gasket	83102.120
22	2	Venturi (Choke Tube)	72116.360	67	1	Fuel Union Gasket	41530.031
23	4	Stud	64955.110	68	1	Fuel Union	10536.035
24	2	Lock Washer	34710.003	69	1	Fuel Union Gasket	41530.024
25	2	Air By-Pass Screw Cap	14945.003	70	1	Fuel Union Bolt	12715.008
26	2	Air By-Pass Screw	64750.002	71	2	Progression Hole Inspection Cvr	61015.009
27	2	By-Pass Screw Lock Nut	34705.001	72	1	Float Pin	52000.001
28	2	Locking Screw	64830.006	73	1	Choke Cable Clamp	64605.017
31	2	Lock Washer	55520.004	74	2	Starter Air Jet	77505.150
32	2	Throttle Nut	34710.003	75	1	Carburetor Top Cover	31734.197
33	2	Throttle Plate	64005.044	76	1	Plate	52130.003
35	4	Throttle Plate Screw	64520.027	77	2	Washer	55510.128
36	1	Bottom Cover Gasket	41640.001	78	2	Bearing	32650.001
39	2	Inspection Cover Fixing Screw	64750.009	79	2	O' Ring	41575.019
40	2	Choke Cover Fixing Screw	64700.004	80	1	Inspection Cover	52135.024
41	1	Pump Cover Gasket	41640.021	81	1	Gasket	41640.021
42	1	Choke Cover	32556.018	82	1	Pin	58445.001
43	1	Pump Exhaust Valve	79701.040	83	1	Cover	32374.008
44	2	Idle Mixture Screw 'O' Ring	41565.002	84	1	Pump Cam	45082.005
45	1	Throttle Lever	45048.007	85	1	Throttle Spindle	10005.438
	1	Gasket Kit	92.0362.05	86	1	Washer	55555.010
	1	Repair Kit	92.1514.05				

